

Automation

Consultants Inc.

"Sales, Service and Support for Modern Manufacturing"

Changing Parameters on a 21 Series Control.

Before making any parameter changes make a full backup of the machine memory.

1. Place the machine in MDI mode.
2. Set the memory protect key off.
3. Press the OFFSET/SETTINGS key until SETTINGS is displayed.
4. Page down to locate PWE=0. Change this to PWE=1
5. A 100 series alarm will be displayed indicating that parameter write enable is on.
6. Press the SYSTEM key.
7. Press the PARA soft key located under the CRT.
8. Type the parameter number that is to be altered then press the IN.NUM soft key.
9. Alter the parameter.
10. If a 000 alarm occurs the machine must be powered down then up before the change will take effect.
11. Set PWE=0

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