

KIRA TECH TIP

All Parameters Lost

(Fanuc 20MA/21MB Control)

- **The following Tech Tips will be needed:**
 - Changing Parameter Write Enable**
 - Data Table Setting**
 - Changing Keep Relays**
 - Reference Zero Reset**
 - Spindle Orientation Alignment**
 - Also the original parameters from the machine**
- **Enter the following parameters first:**
 - #9900 to 9999 (Fanuc option parameters)**
 - #1800 to #1820 (Servo parameters)**
 - #2000 to #2030 (More servo parameters)**
 - #4000 to #4020 (Spindle parameters)**
- **Power off/Power on and enter the remaining parameters**
- **Enter Keep relays, data tables, counters and timers**
- **The reference position of the axes will be lost; 300 APC alarms;**
Reset the position by Reference Zero Reset procedure.
- **Check/reset the spindle orientation position; Use the Spindle orientation alignment procedure**
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